



Smart Lubrication™

for vehicle exterior design



Design for lightweight styling durability

Meet your critical lubrication requirements for advanced vehicle exterior design with MOLYKOTE® brand specialty lubricants from DuPont. With our in-depth expertise, a heritage of innovation, problem-solving collaboration, and reliable global supply and technical support, these high-performance *Smart Lubrication*™ solutions are precisely formulated and application-matched to help you achieve:

- Energy efficiency with reduced friction losses and increased wear control
- Comfort and design with enhanced smoothness and reduced noise and vibration
- Safety with added component reliability, less wear and more corrosion resistance
- Sustainability with increased process efficiency and durable component service life

Design for optimized handling performance with a choice of MOLYKOTE® brand *Smart Lubrication*™ solutions:

- Greases with special additives to resist water washout, evaporation or oxidation
- Silicone compounds for light-load lubricating and sealing in extreme temperatures
- Anti-seize pastes with high levels of lubricating solids for heavy loads and slow speeds
- **Anti-friction coatings** for clean dry-film lubrication to control friction, wear and noise
- Solids and powders for plastics lubrication and specialized friction-control additives
- Oils and dispersions with performance additives in synthetic or mineral blends

Innovate with smart science

Proven, effective MOLYKOTE® brand Smart Lubrication™ solutions can help you meet vehicle exterior design goals for durable styling innovation:

Reduce mass without compromising durability

- Sunroof, panoramic roof slides
- Sliding door, liftgate rails
- Adaptive front lighting systems (AFS) actuators and guides

Reduce squeaks, rattles and unwanted noise

- Mirrors, antennas
- Body-control actuators
- Windshield wiper motors and levers
- Control/release cables

Protect and lubricate vehicle security and access

- Door entry, latching and locking systems
- Hood, trunk, liftgate and sliding door opening and latching mechanisms

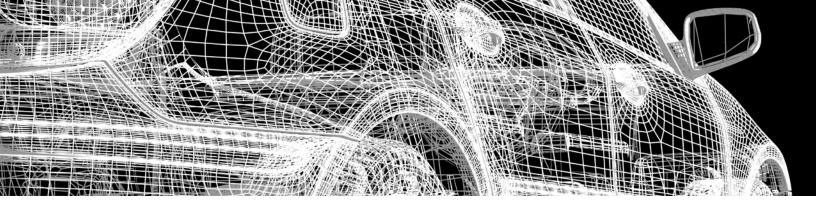




Smart Lubrication™ selection guide: Exterior applications

| APPLICATION | DESIGN NEED | POTENTIAL SOLUTION(S) | PRODUCT HIGHLIGHTS |
|--------------------------------------|---|--|---|
| Actuators, small motors | Reduced friction, wear and noise | MOLYKOTE® YM-102 Grease | Synthetic grease for lubrication of plastic components |
| | | MOLYKOTE® EM-50L Grease | Synthetic grease with good noise-damping properties |
| AFS headlamp actuator | Extended lubricant service life | MOLYKOTE® L-8030 Lubricant | Solid lubricants in fluorinated solvent form quick-drying, nontacky lubricating film |
| Linear guides and slides | Reduced friction, wear and noise | MOLYKOTE® AI-6159 Grease | Synthetic grease with good lubrication for glass-fiber-reinforced plastics |
| | | MOLYKOTE® G-1050 Grease | Synthetic grease with white solids beneficial for noise reduction |
| Locks, latches and levers | Protect against moisture, corrosion and seizure | MOLYKOTE® D-708 Anti-Friction Coating | Heat-cured, PTFE-based AFC with excellent corrosion protection |
| | | MOLYKOTE® 3400A LF Anti-Friction Coating | Heat-cured, MoS ₂ -based AFC with excellent lubrication and corrosion protection |
| | | MOLYKOTE® D-7409 Anti-Friction Coating | Heat-cured, MoS ₂ -based AFC with excellent lubrication properties |
| Mirror and door assemblies | Reduce squeaks and rattles | MOLYKOTE® EM-60L Grease | Synthetic grease suitable for low-temperature lubrication of plastics |
| Mirror adjustment | Improve service life, wear and smoothness | MOLYKOTE® E Paste | Synthetic paste with several types of special solid lubricants |
| | | MOLYKOTE® YM-103 Grease | Synthetic grease with good load-carrying capacity and wear resistance |
| Sunroof/ moonroof guide tracks | Reduced friction and wear; improved smoothness | MOLYKOTE® G-1023 Grease | Synthetic grease with good lubricity for glass- fiber-reinforced plastics |
| | | MOLYKOTE® EM-50L Grease | Synthetic grease with good noise-damping properties |
| | | MOLYKOTE® PG-75 Grease | Semi-synthetic grease for plastic-plastic and plastic-metal combinations |
| Wiper system motors | Extended lubricant service life | MOLYKOTE® MI-60 Grease | Synthetic PAO-based grease with solid lubricants for excellent plastics lubricity |
| Wiper lever system | Reduce wear and noise | MOLYKOTE® 111 Silicone Compound | Translucent silicone with excellent water resistance |
| Control/release cables | Reduce friction, sticking and wear | MOLYKOTE® 33 Light Extreme Low Temperature Grease | Silicone-based grease with excellent low-temperature resistance |
| | | MOLYKOTE® G-72 Plastic Grease | Silicone-based grease with good plastic compatibility |
| Door/sunroof weatherseals | Improved sealing with less wear and sticking | MOLYKOTE® L-8030 Lubricant | Solid lubricants in fluorinated solvent form quick-drying, nontacky lubricating film |
| | | MOLYKOTE® D-96 Anti-Friction Coating | Water-based AFC for squeak and stick-slip elimination |
| Fasteners, screws, bolts | Improved assembly with proper tightening torque | MOLYKOTE® D-7405 Anti-Friction Coating | Heat-cured AFC with solid lubricants for metal- plastic and metal-metal lubrication |
| | | MOLYKOTE® D-708 Anti-Friction Coating | Heat-cured, PTFE-based AFC with excellent corrosion protection |
| Fasteners, | Improved assembly with proper tightening | MOLYKOTE® D-7405 Anti-Friction Coating | elimination Heat-cured AFC with solid lubricants for metal- plastic and metal-metal lubrication Heat-cured, PTFE-based AFC with excellent |

NOTE: These are proven, effective MOLYKOTE® brand *Smart Lubrication*™ solutions for vehicle exterior design. Contact your MOLYKOTE® representative for product options to meet specialized requirements.



Sustainable design solutions

Enhance your design sustainability with MOLYKOTE® brand Smart Lubrication™ solutions from Dow Corning. To meet key exterior design needs, these advanced specialty lubrication technologies can be custom-formulated for specified performance characteristics, regulatory standards and process requirements. Raw materials include base oils such as silicone, mineral or polyalphaolefin (PAO); solid lubricants such as molybdenum disulfide (MoS₂) and polytetrafluoroethylene (PTFE); thickeners such as lithium; and various performance additives to inhibit rust, resist wear or withstand extreme pressure.

- MOLYKOTE® greases and anti-seize pastes add operating smoothness and reduce corrosion on sunroof guides, sliding door tracks, and latching or locking mechanisms.
- MOLYKOTE® anti-friction coatings speed clean assembly, ensure proper tightening and add long rust prevention when used to pre-coat threaded fasteners.

Smart Lubrication™ solutions for other vehicle systems

In addition to the MOLYKOTE® brand *Smart Lubrication*™ solutions for vehicle exterior design featured in this selection guide, DuPont also offers proven, effective lubricants for these vehicle systems:

- Chassis and brakes
- Electrical
- Interior
- Powertrain

MOLYKOTE° Learn more: Contact us

To learn more about MOLYKOTE® brand specialty lubricants and proven, effective *Smart Lubrication*™ solutions to drive styling durability innovation in vehicle exterior design, contact your MOLYKOTE® Technical Representative or visit **molykote.com**.



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